# Industrial Boilermaking/ Piping

Armitec is recognized for its expertise in **bending**, **welding** and fitting.

We ensure to your company the complete realization of your sets, from single part to small, medium and large series.

Our CAD design office realizes your drawing and operates your CAD files.

Our **qualified welders and boilermakers** are trained to work in accordance with your requirements and associated quality standards.

**Quality control** service operates throughout the production cycle in the workshop.



## Mechanical welding

Manufacture of assemblies in accordance with welding processes.

## Differents finishing

- Stainless steel: Brushing, passivation, blasting.
- Aluminum Passivation, anodizing, painting
- Steel galvanization, painting, plating

We can provide various surfaces treatments through our subcontractors according to your needs.

#### **Welding Qualidication Masters:**

As these achievements require specific quality assurance, we offer:

QMOS (Welding procedure qualification), DMOS (Welding procedure), welding ultrasound control, radiographic control, magnetic particle control, penetrant testing.

Our qualifications QMOS (NF ISO 15614-1 & 2) are scalable according to your needs so that our realizations meet your requirements.

All our welders are qualified according to EN ISO 9602-2.

### **Piping**

- Realisation on plans or on surveys
- On-site assembly of your industrial pipes.
- Steel pipe and stainless steel for all fluid transfer: air, water, gas, oil chemicals or food.

We master the following types of welding: Tig, Mig-Mag, Cored Wire, Mig-Mag pulsed, spot welding, EEA.



## **Laser Cutting - Bending**

- Machine Byspeed 3015 Bystronic
- 4400 W
- Double table interchangeable 3000 mm x 1500 mm
- Capacities: Steel: up to 20 mm,
  Stainless steel: up to 15 mm,
  Aluminium up to 10 mm
- Price offer fast when DAO files supply Contact: Mme Maneyrol Élodie 02 40 39 67 45 service-laser@armitec.fr









